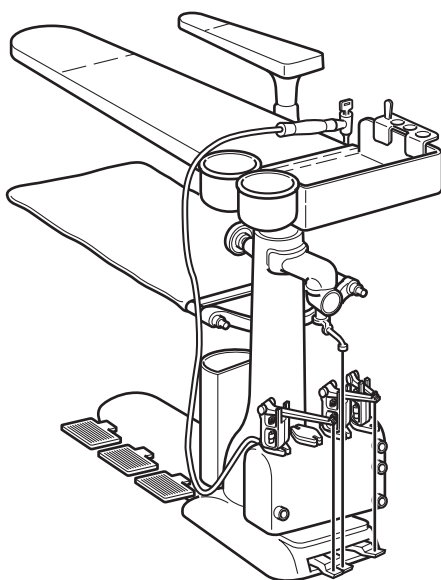


Vacuum Spotting Board

VSB

Parts



FIN1674C

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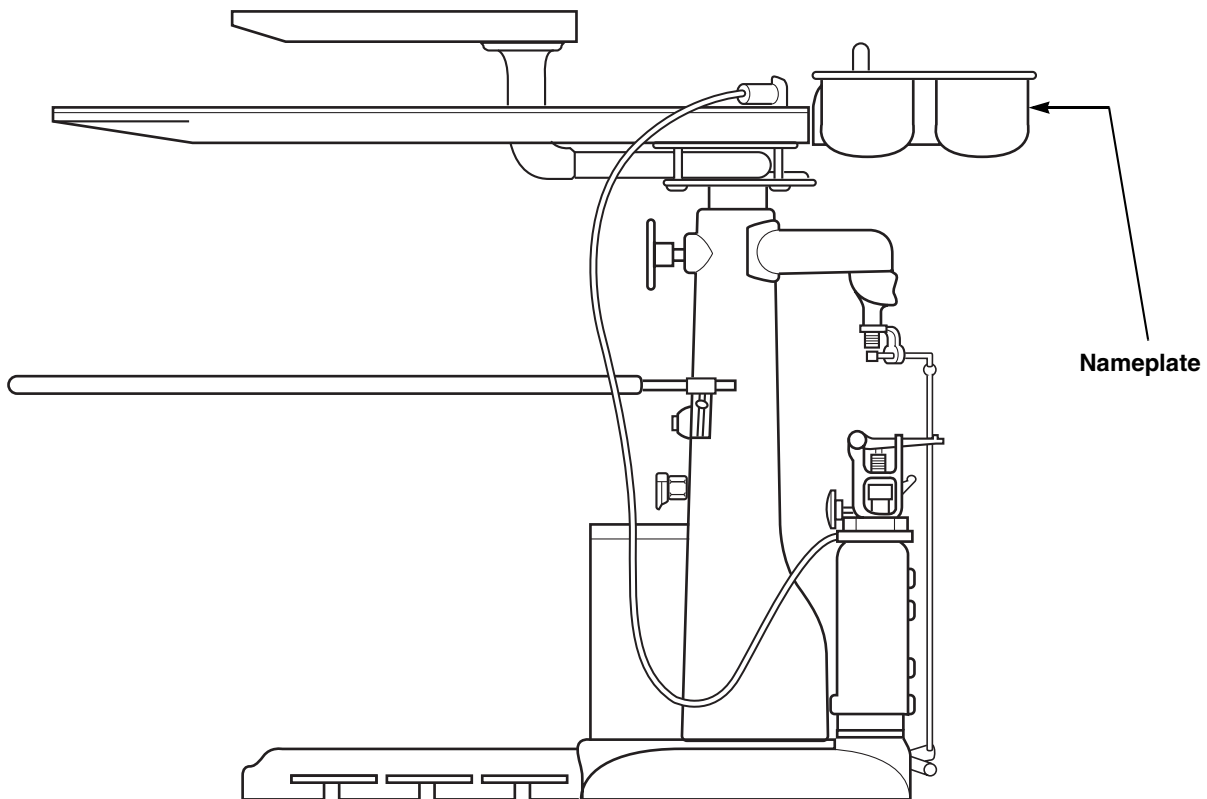
Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call (920) 748-3121.

Nameplate Location

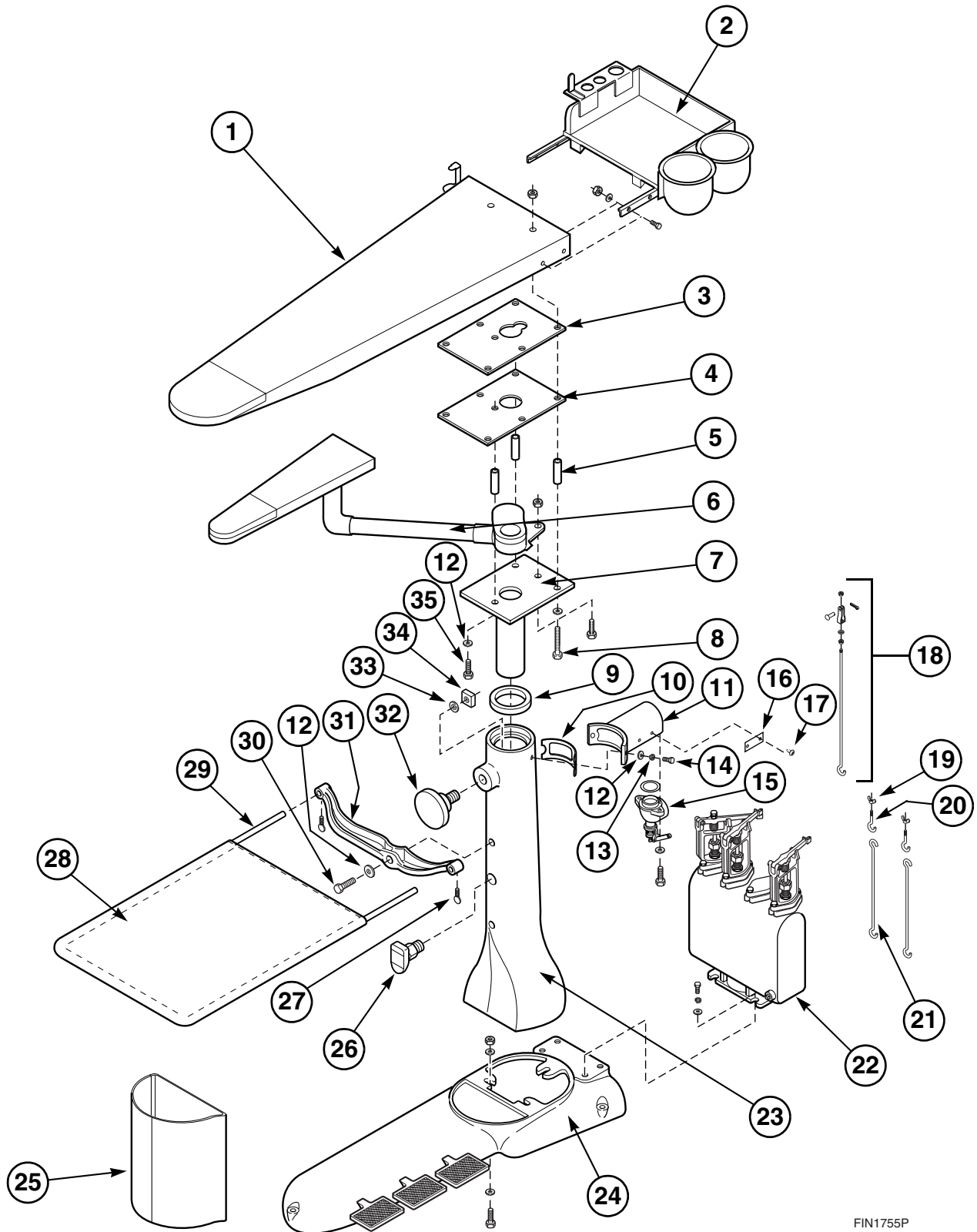
When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



FIN1764P

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Frame Parts and Assembly



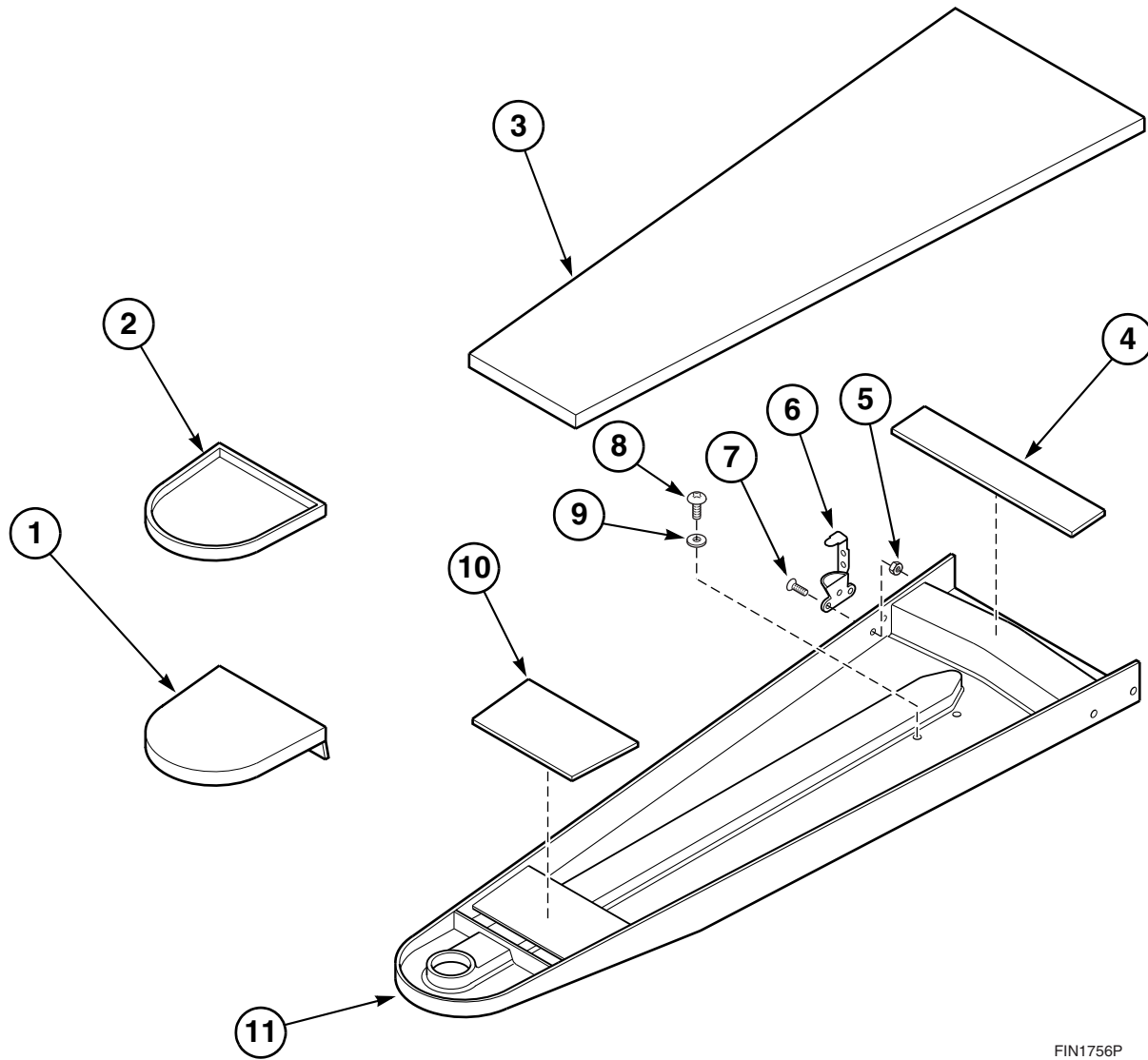
FIN1755P

Frame Parts and Assembly

REF	PART #	DESCRIPTION	COMMENTS
1	N/A	Large Pan Assembly	Refer to page 7 for components
2	N/A	Solutions Tray Assembly	Refer to page 13 for components
3	VS20	Gasket	
4	VS9	Upper Stainless Plate	
5	VS18	Spacer	3 required
6	N/A	Swinging Sleeve Board Assembly	Refer to page 9 for components
7	VS109	Pipe and Lower Plate	
8	VS87	Bolt	
9	VS47	Rubber Seal	
10	VS16	Gasket	
11	VS5	Vacuum Chamber Casting	
12	VS130	Washer	Sheet metal
13	TU2814	Lockwasher	Sheet metal
14	FB124	Screw	Sheet metal
15	N/A	Steam Vacuum Assembly	Refer to page 21 for components
16	F1116	Nameplate	Serial number
17	M263	Screw	Sheet metal
18	N/A	Central Air Vacuum Assembly	Refer to page 19 for components
19	VS154	Wing Nut	
20	J10	Eye Bolt	3/16 inch
21	VS31	Pedal Rod	16 inches
22	N/A	Steam Chamber and Valve Assembly	Refer to page 15 for components
23	VS2	Column	
24	N/A	Base Assembly	Refer to page 17 for components
25	VS59P	Drain Receptacle	
26	VS48	Check Valve Assembly	
27	IB10	Screw	
28	SF28	Tray Cover	
29	VS105	Tray Rod	
30	IB139	Screw	
31	VS8	Tray Bucket	
32	SF22	Knob	
33	VS170	Rubber Gasket	
34	IB145	Nut	Sheet metal
35	VS88	Screw	Sheet metal
36	C249	Nut	Not shown

N/A = Part no longer available

Large Pan Assembly

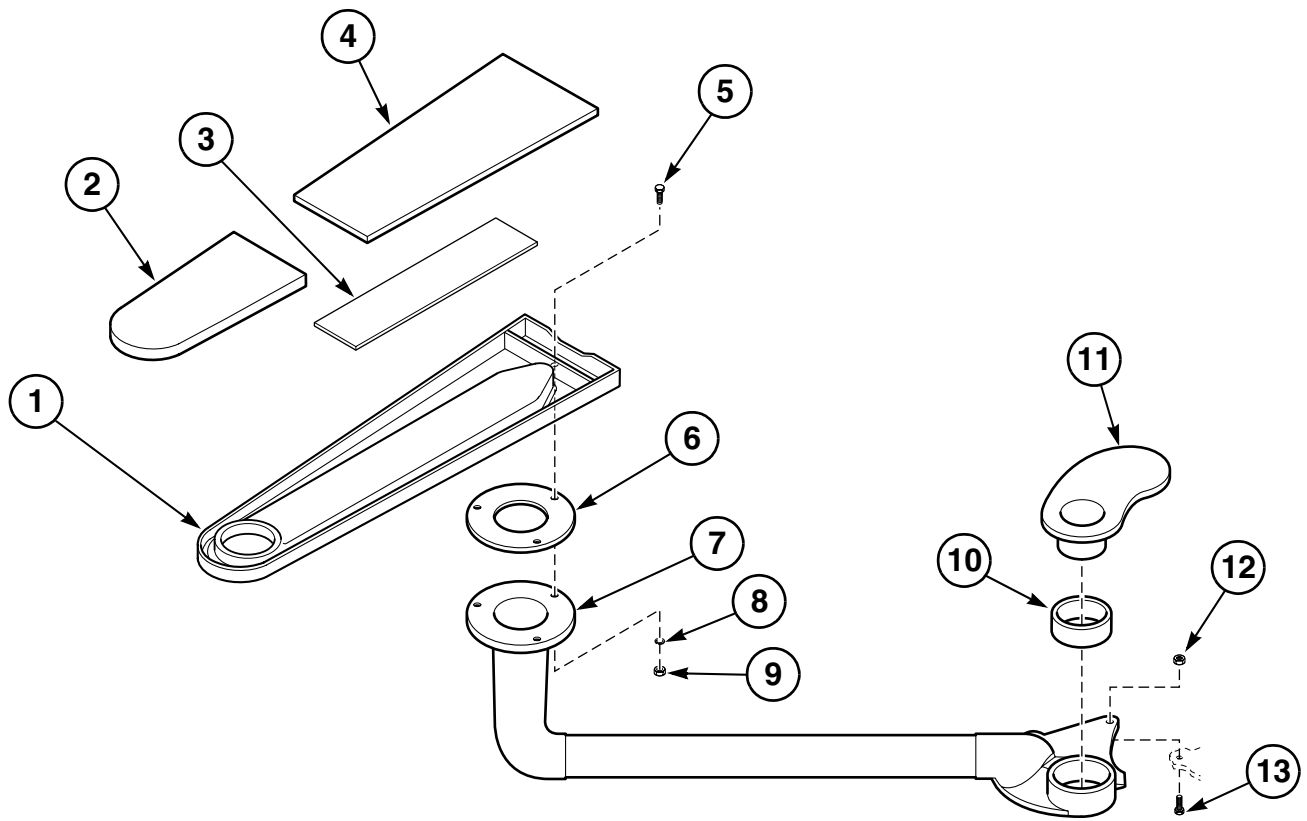


FIN1756P

Large Pan Assembly

REF	PART #	DESCRIPTION	COMMENTS
	VSB65	Large Pan Assembly	Includes items 1, 2, 3, 4, 10 and 11
1	VSB22	Nose	Large; Perforated
2	VSB182	Spotting Nose	Includes band and spring
3	VSB204	Glass	Green; Large; With pads
4	VSB173	Rear Pad	
5	PT355	Nut	
6	VSB15	Drip Cup Casting	
7	VSB155	Screw	
8	VSB95	Screw	
9	VSB171	Washer	
10	VSB176	Front Pad	
11	VSB52	Large Pan Complete	
12	VSB54	Chemical Tray	Not shown

Swinging Sleeve Board Assembly

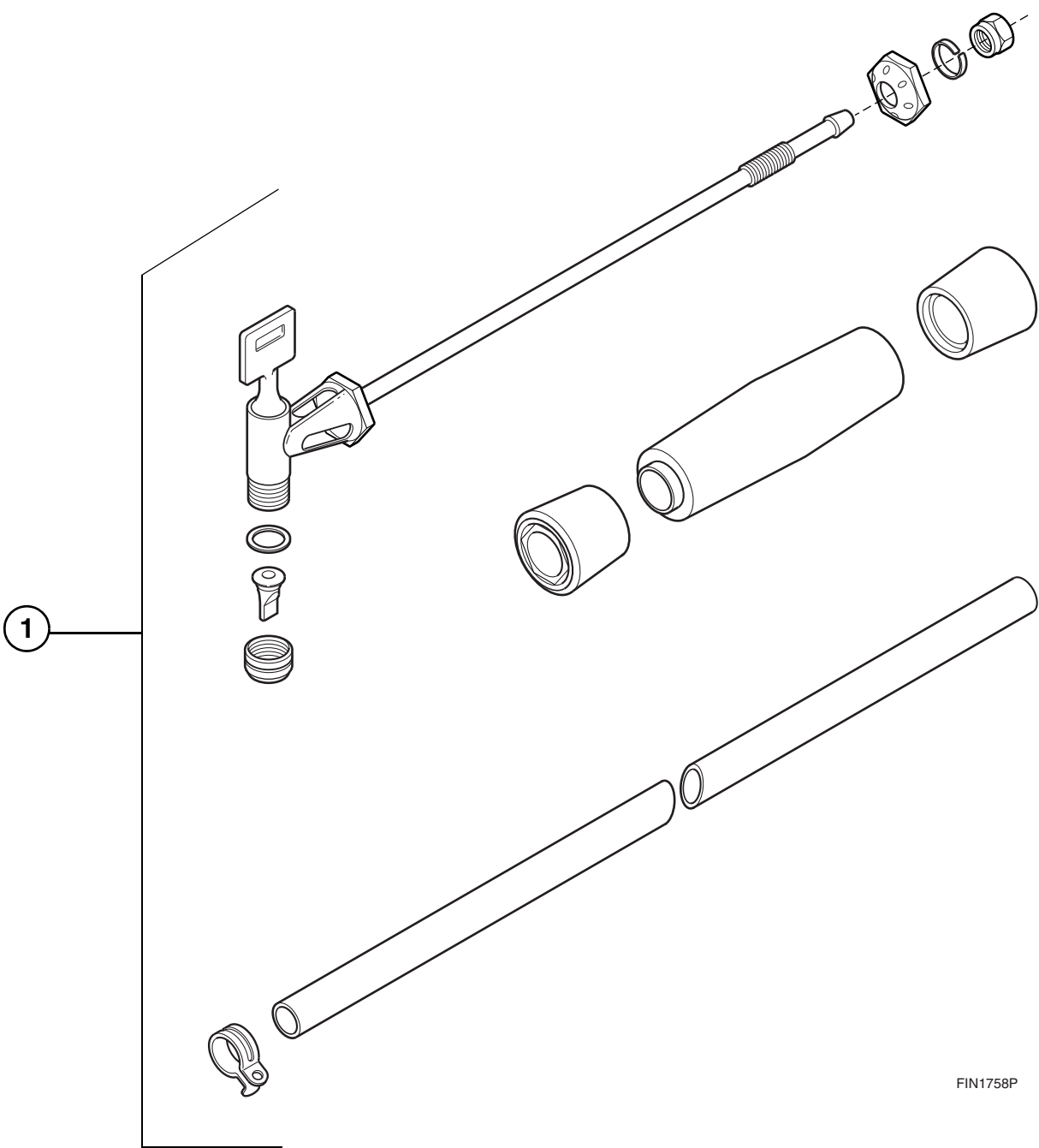


FIN1757P

Swinging Sleeve Board Assembly

REF	PART #	DESCRIPTION	COMMENTS
	VS60	Swinging Sleeve Board Assembly	Includes items 1 through 9, 12 and 13
1	VS57	Sleeve Fan	
2	VS188	Small Nose Assembly	
3	VS173	Pad	
4	VS203	Glass	Green; Small; With pads
5	PT357	Screw	
6	VS28	Gasket	
7	VS69	Elbow Slide Assembly	
8	TU2846	Lockwasher	
9	TU3934	Nut	
10	VS19	Sleeve	Rubber
11	VS7	Upper Slide	
12	VS153	Screw	
13	VS135	Nut	

Steam Spotting Gun and Hose Assembly

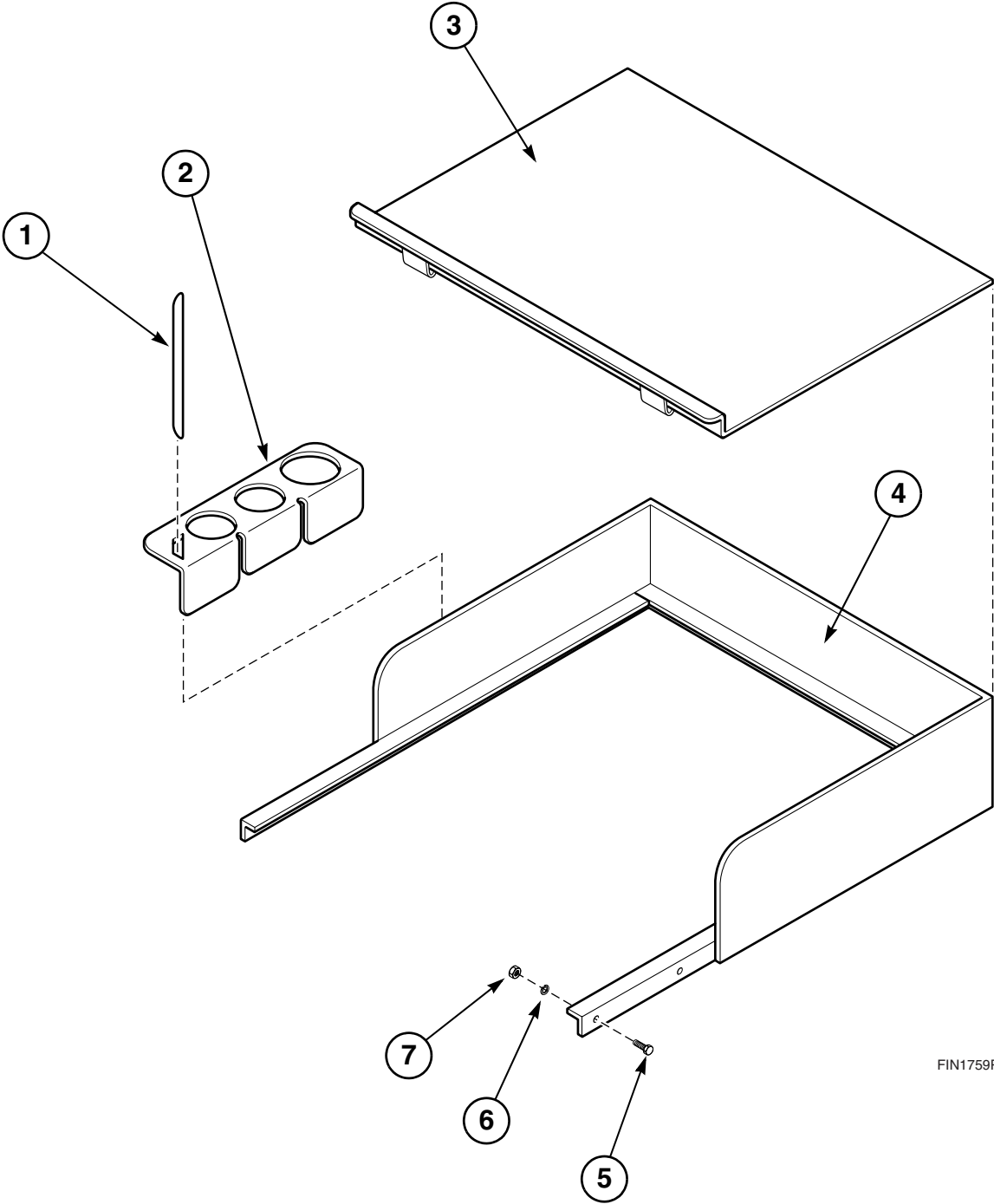


FIN1758P

Steam Spotting Gun and Hose Assembly

REF	PART #	DESCRIPTION	COMMENTS
	SU49	Steam Spotting Gun	
	SKS49	Repair Kit	Includes parts to repair one spray gun
1	SU68	Steam Spotting Gun and Hose Assembly	

Solutions Tray Assembly

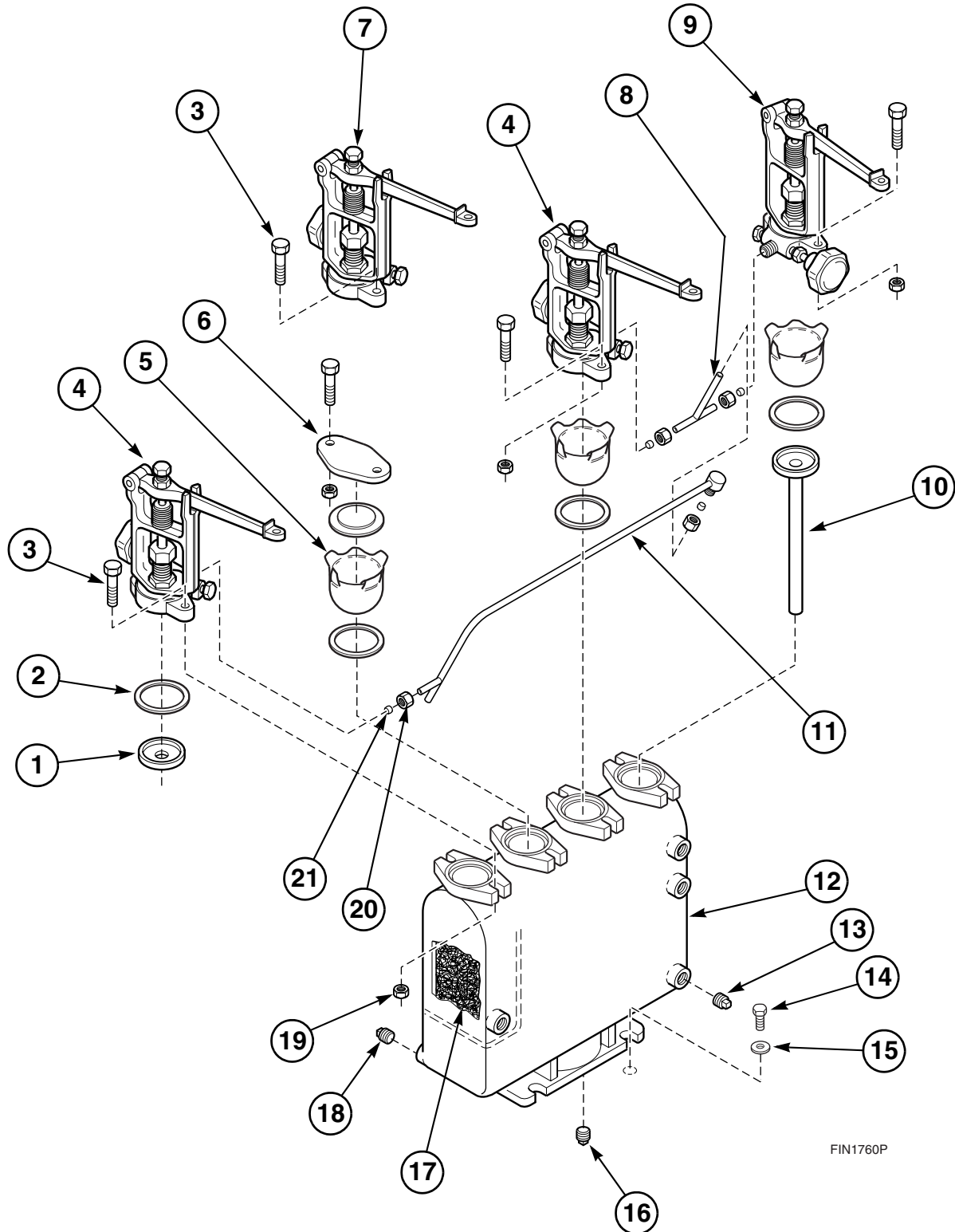


FIN1759P

Solutions Tray Assembly

REF	PART #	DESCRIPTION	COMMENTS
1	VS4	Spatula	
2	VS44	Brush Holder	
3	VS54	Solutions Tray	
4	VS53	Back Frame Assembly	
5	PT357	Screw	
6	F860	Washer	
7	PT355	Nut	

Steam Chamber and Valve Assembly



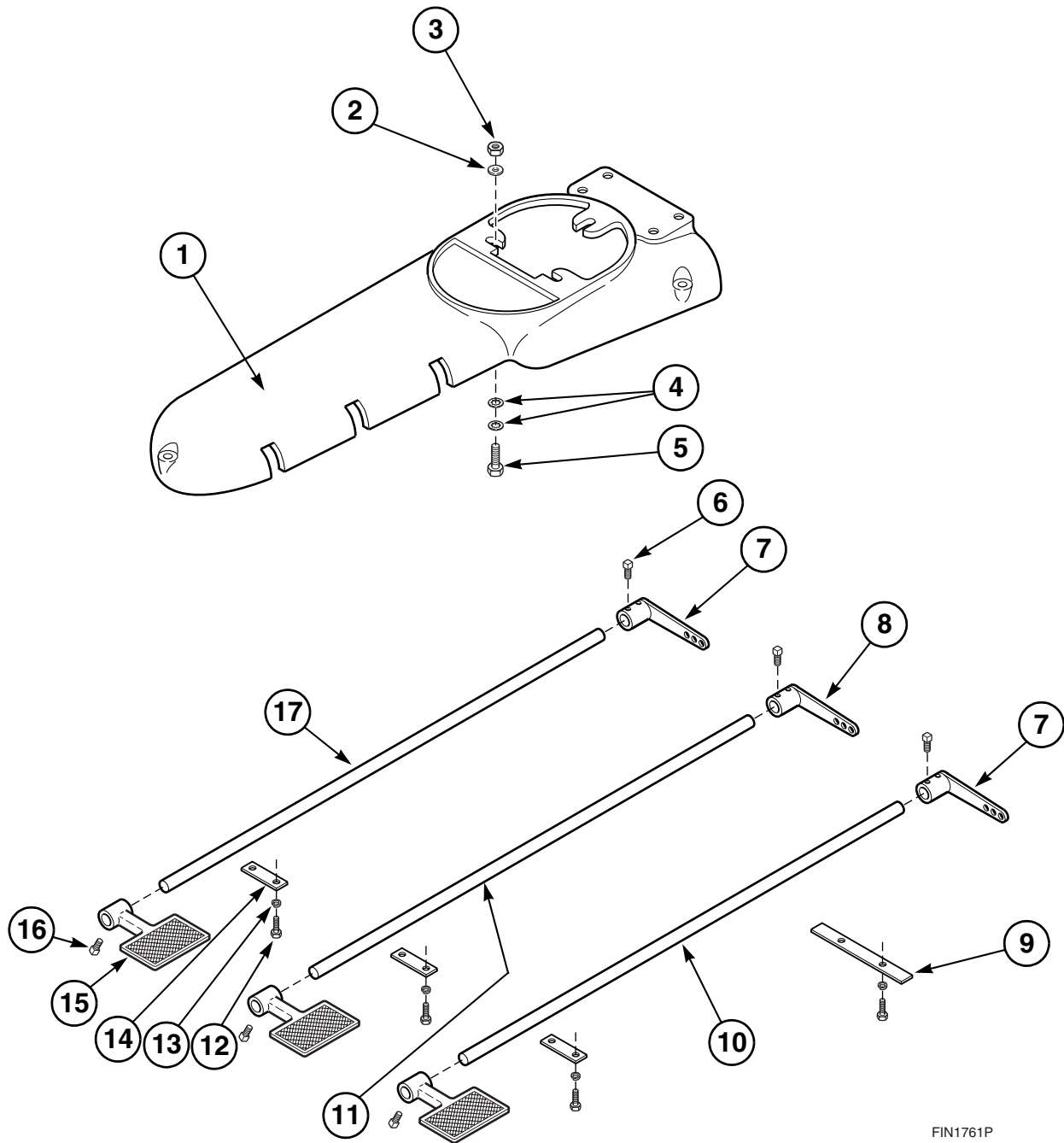
FIN1760P

Steam Chamber and Valve Assembly

REF	PART #	DESCRIPTION	COMMENTS
	VS180	Steam Chamber and Valve Assembly	Air vacuum
	VS186	Steam Chamber and Valve Assembly	Steam vacuum
	VS125	Triple Connection	Includes items 8, 11, 20 and 21
1	SU56	Cup	
2	V18	Gasket	
3	V51	Screw	
4	SU35H	Valve	Dry; 2 required
5	OP273	Strainer	
6	FB38	Dummy Valve Assembly	Used with Air Vacuum models only
7	VS30	Head Valve	Steam vacuum models only
8	SU26	Tee Connector	
9	SU34H	Valve	Wet
10	SU62	Water Tube and Cup	
11	VS124	Triple Connector	
12	VS400	Steam Chamber Assembly	Includes items 2, 5, 10, 13, 16, 18; Chamber casting with copper filter and cup
13	J36	Pipe Plug	1/2 inch
14	FB189	Screw	
15	TU2847	Washer	
16	TU4612	Pipe Plug	3/4 inch
17	SU89	Copper Mesh	
18	P101	Pipe Plug	3/8 inch
19	V56	Nut	
20	SU65	Nut	Compression; 1/4 inch
21	PU8	Bead	Compression; 1/4 inch

N/A = Part no longer available

Base Assembly

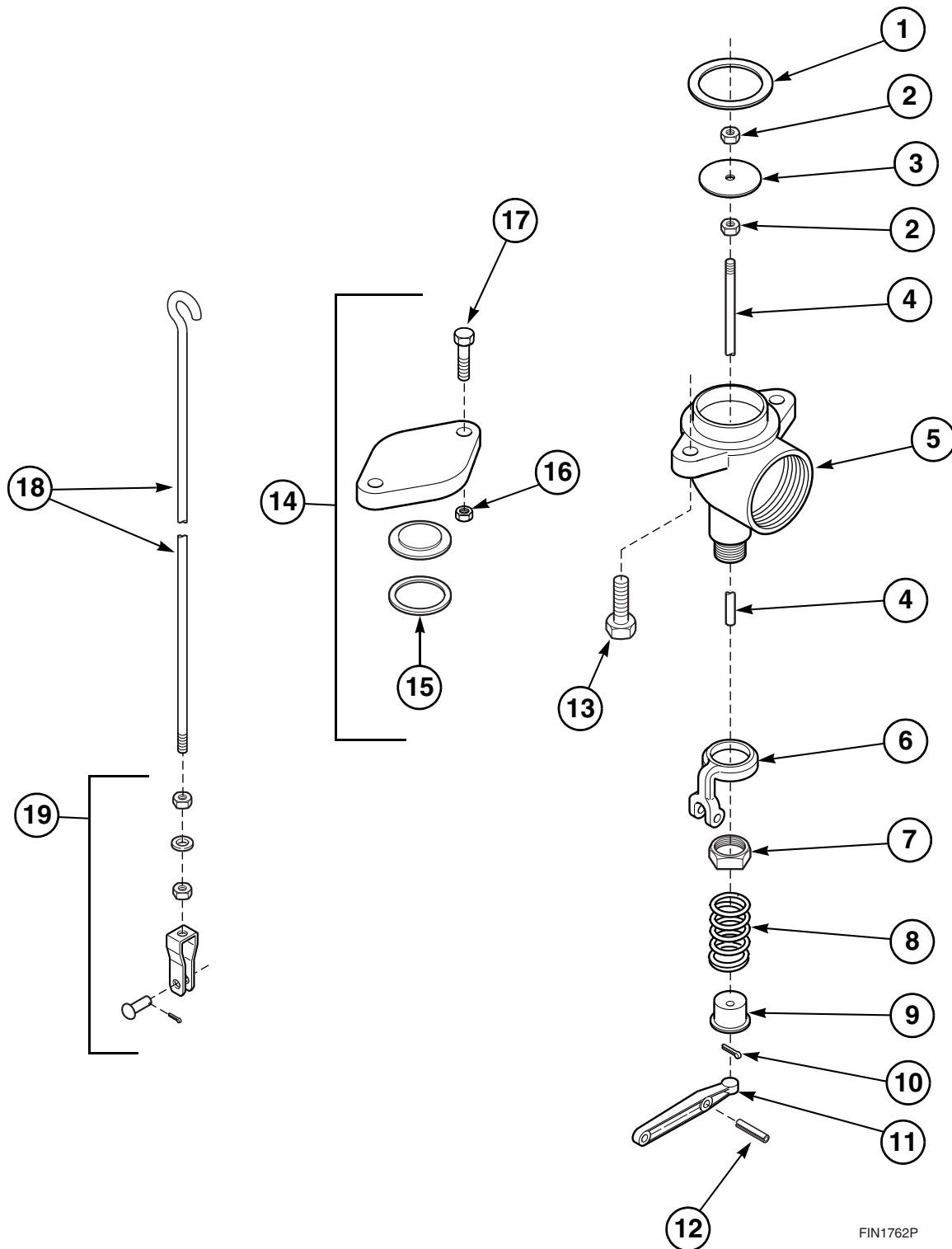


FIN1761P

Base Assembly

REF	PART #	DESCRIPTION	COMMENTS
1	VSb1	Base Casting	
2	IB140	Washer	
3	VSb135	Nut	
4	VSb134	Lockwasher	
5	VSb132	Bolt	
6	LB48	Screw	
7	VSb3	Lever Assembly	2 required
8	FB3	Lever Assembly	
9	VSb79	Strap	
10	VSb80	Pedal Rod	21 inch
11	VSb67	Pedal Rod	26 inch
12	CB36	Screw	
13	TU2846	Washer	
14	VSb17	Strap	3 required
15	FB2	Pedal	3 required
16	J21	Screw	
17	VSb68	Pedal Rod	31 inch

Central Air Vacuum Assembly

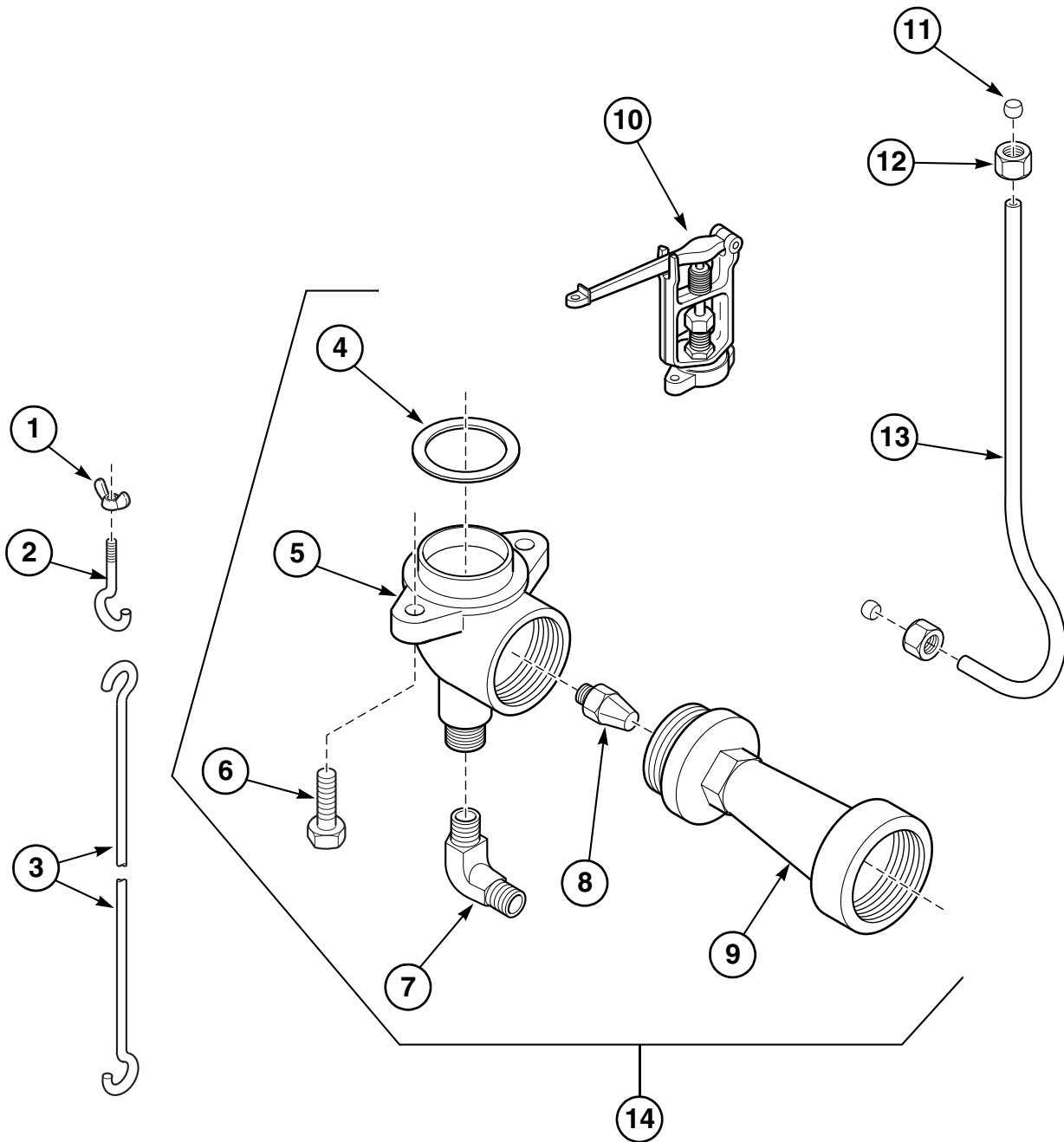


Central Air Vacuum Assembly

Secondary Title

REF	PART #	DESCRIPTION	COMMENTS
	VS114	Central Air Vacuum Assembly	Includes items 1 through 19
1	FB32	Gasket	
2	V15	Locknut	
3	FB16	Disc	
4	VA4	Valve Stem	
5	FB229	Air Vacuum Body	
6	SF15	Fork	
7	OP547	Locknut	
8	V345	Spring	
9	V12	Gland	
10	V2	Cotter Pin	
11	FB15	Lever	
12	VS128	Roll Pin	
13	FB124	Screw	
14	FB381	Dummy Valve Assembly	Includes items 15, 16 and 17
15	V18	Gasket	
16	V56	Nut	
17	V51	Screw	
18	FB931	Pedal Rod	
19	SF49	Yoke Assembly	

Steam Vacuum Assembly



FIN1763P

Steam Vacuum Assembly

REF	PART #	DESCRIPTION	COMMENTS
	VS115	Steam Vacuum Assembly	Includes items 1 through 13
1	VS154	Wing Nut	
2	J10	Eye Bolt	
3	VS31	Pedal Rod	16 inch
4	FB32	Gasket	
5	FB9	Steam Vacuum Body	
6	FB124	Screw	
7	SF46	Elbow	
8	FB12	Orifice	
9	FB11	Venturi	
10	VS30	Steam Vacuum Valve	
11	SF117	Bead	3/8 inch; Compression
12	SF120	Nut	3/8 inch; Compression
13	VS29	Tubing	3/8 inch; Copper
14	FB80	Steam Vacuum Valve with Venturi	Includes items 4 through 9

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